**PRODUCT DESCRIPTION**

Plastisol transparent adhesive for textile transfers and hot stamping foil.

**GENERAL FEATURES**

* Indicated as adhesive for foil
* Indicated as adhesive for textile transfers
* Ideal as adhesive for flock sheets
* Good elasticity and flexibility
* Phthalate-free

**PREPARATION**

Ready to use.

Homogenize well before using it.

The possible addition of **PLAST PF ADDITIVO 378** or **PLAST PF ADDITIVO 86** allows to reduce the viscosity.

**APPLICATION**

**PLAST PF TRASPARENTE TRANSFER PLUS** is indicated as transfer adhesive. In such application it has to be printed through maximum 43 th/cm screen.

**PLAST PF TRASPARENTE TRANSFER PLUS** can also be used as foil adhesive. We recommend to print up to a maximum of 34 Th/cm.

**PLAST PF TRASPARENTE TRANSFER PLUS** can also be used as adhesive for flock sheets. In this case a high deposit of adhesive is recommended.

We advise to use as photo-emulsion the AMEX **SCREEN SOL QT BLU**.

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| FOR TRANSFERS and FLOCK SHEETS (1 mm) | 170°C for 15/18’’ – COLD PEEL |
| FOR FOIL APPLICATION | 160°C FOR 15’’ – COLD PEEL |

**DRYING (before transfer)**

Curing has to take place at 140°C for 1-2 minutes max.

**CLEANING**

Wash tools with SOLVENTE 108.

**PACKAGE**

6 – 20 KG.

**SPECIAL INSTRUCTIONS**

* Always check curing temperature; only an appropriate curing is able to allow the complete ink fusion and so the achievement of the required final characteristics.
* Plastisol inks do not resist to dry cleaning, bleaching and ironing.
* Before using the ink in production, the customer has to make some tests in order to evaluate if the product satisfy requirements.